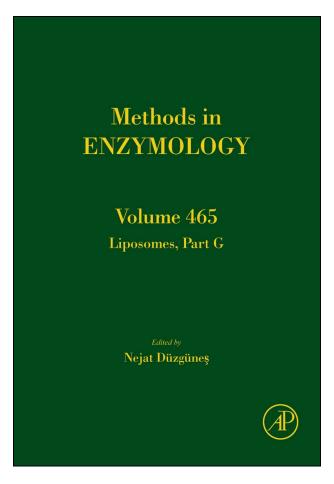
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CHAPTER ONE

SPONTANEOUSLY FORMED UNILAMELLAR VESICLES

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Contents

1. Introduction		
2. Preparation of Spontaneously Forming ULVs	5	
3. Characterization of ULVs	6	
4. ULV Stability	7	
5. Parameters Affecting ULVs	8	
5.1. The path of formation	8	
5.2. Charge density	8	
5.3. The effect of long- to short-chain lipid molar		
ratios on morphology	10	
5.4. Initial lipid concentration	11	
5.5. Chain length of the long-chain lipid	11	
5.6. Membrane rigidity	11	
6. Mechanism of ULV Formation	12	
7. Encapsulation and Controlled Release Mechanism of		
Spontaneously Formed ULVs	13	
8. Application	16	
9. Concluding Remarks	16	
Acknowledgement	17	
References	17	

Abstract

Mixtures of long- and short-chain phospholipids can spontaneously form uniform unilamellar vesicles (ULVs) with diameters 50 nm (polydispersities of <0.3) or less. The morphology of these ULVs has mainly been characterized using small angle neutron scattering (SANS), a technique highly suited for the study of hydrogenous materials. Once formed, these ULVs have turned out to be highly stable and show great promise as imaging and therapeutic carriers.

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1. Introduction

Liposomes composed of phospholipids have proven to be highly effective in encapsulating therapeutic and diagnostic molecules (Hofheinz et al., 2005; Zhang et al., 2008), and for targeting specific sites of disease when functionalized with antibodies (Emerich and Thanos, 2007; Simone et al., 2009; Torchilin, 2007). Liposomes possess many advantages including high loading capacities, the ability to entrap both hydrophilic and hydrophobic molecules, and biocompatibility (Lasic, 1998). The permeability of a phospholipid bilayer to small molecules is maximal at its phase-transition temperature, $T_{\rm M}$ (i.e., gel-to-liquid crystalline L_{α} phase), a desired condition for the release of encapsulated materials (Hays et al., 2001; Inoue, 1974; Papahadjopoulos et al., 1973; Yatvin et al., 1978). There have been many studies devoted to controlling the transition temperature of liposomes through additives, such as cholesterol (Kraske and Mountcastle, 2001; Papahadjopoulos et al., 1972; Sujatha and Mishra, 1998) and alcohols (McIntosh et al., 1983; Rowe, 1983, 1985; Simon and McIntosh, 1984), to name a few.

Some zwitterionic phospholipids have a $T_{\rm M}$ within the physiological range of temperatures, but they naturally form large multilamellar vesicles (MLVs). Compared to unilamellar vesicles (ULVs), when introduced inside the human body they generally exhibit relatively short circulation half-lives, a property that can be controlled, for example, by varying the ULV size (Juliano and Stamp, 1975; Nabar and Nadkarni, 1998; Van Borssum Waalkes et al., 1993; Zou et al., 1995). ULVs have traditionally been formed from MLVs being sonicated or extruded through ceramic filters of specific pore size. Generally speaking, ULVs produced by sonication are polydisperse (different sizes), while extrusion methods, although capable of producing uniform size ULVs, is a labor intensive method that can be problematic for the production of small ULVs (<50 nm diameter) in quantities desired by industry, as the ceramic filters are easily fouled. As the size of ULVs is dictated by the filter's pore size, the smallest size ULVs that can routinely be produced by extrusion methods is ~ 40 nm in diameter. It is well known that ULVs larger than 50 nm in diameter have short circulation half-lives and tend to quickly accumulate in the liver and spleen (Allen et al., 1989; Gregoriadis, 1995; Oku, 1999). Spontaneously formed ULVs provide the possibility of resolving some, or all of the aforementioned issues.

Self-assembled ULVs made of surfactants were first reported nearly two decades ago (Kaler et al., 1989; Safran et al., 1990; Talmon et al., 1983). ULVs have been produced by mixing cationic and anionic surfactants (Iampietro and Kaler, 1999; Kaler et al., 1992; Marques, 2000; Yatcilla et al., 1996) through dilution (Caria and Khan, 1996; Demé et al., 2002;

O'Connor et al., 1997; Villeneuve et al., 1999), and rapid changes in temperature (Lesieur et al., 2000; Nieh et al., 2001, 2004). However, the fact that the size of these ULVs was directly related to surfactant concentration (Bergström and Pedersen, 2000; Bergström et al., 1999; Egelhaaf and Schurtenberger, 1999; Leng et al., 2003; Oberdisse and Porte, 1997; Schurtenberger et al., 1985) implied that leakage could be problematic during the fusion or fission of these ULVs. The use of these concentration-dependent ULVs is thus limited to situations where the environment, is, for the most part, reasonably stable. It was not until recently that we reported on a self-assembled ULV system composed entirely of phospholipids and whose size was independent of lipid concentration (Nieh et al., 2003, 2004), greatly expanding the possible applications of ULVs. Over the years, we have conducted small angle neutron scattering (SANS) experiments to characterize the size and polydispersity of spontaneously forming ULVs, and found their average size to be less than 50 nm in diameter, with corresponding polydispersities of less than 0.3. It was also determined that their morphology is robust and not easily altered by additives (Nieh et al., 2006). As a result, they can readily accommodate a range of amphiphilic molecules, making them highly desirable as contrast imaging and drug delivery vehicles. Importantly, the size of self-assembled ULVs can be controlled through the judicious use of long- to short-chain lipid mixing ratios, bilayer rigidity (e.g., inclusion of cholesterol), and charge density.

2. Preparation of Spontaneously Forming ULVs

Generally speaking, spontaneously formed ULVs are composed of neutral long-chain [e.g., dimyristoyl phosphatidylcholine (di-14:0, DMPC); however, ditridecanoyl (di-13:0, DTPC) or dipalmitoyl phosphatidylcholine (di-16:0, DPPC) can also be used] and short-chain [e.g., dihexanoyl phosphatidylcholine (di-6:0, DHPC)] lipids, and a long-chain charged lipid (e.g., dimyristoyl phosphatidylglycerol, DMPG). A mixture of DMPC/DHPC/ DMPG (e.g., molar ratio of 3.2:1:0.04) dissolves in water (or appropriate buffer) with an initial total lipid concentration of 20 wt% through successive vortexing and temperature cycling between 4 and 60 °C, until the solution is transparent at 4 °C. The transparent solution can then be progressively diluted to 10, 5, and finally 2.0 wt% total lipid concentration, keeping in mind to vortex and temperature cycle at each lipid concentration. It is important that the 2 wt% sample be kept at 4 °C prior to any further dilution, and then only diluted with 4 °C water. The morphology at these low-total lipid concentrations is one of the bilayered micelles (commonly known as bicelles), which transform into small monodisperse ULVs at temperatures >40 °C, as was determined by small angle neutron scattering (SANS) (Nieh et al., 2003, 2004).

3. CHARACTERIZATION OF ULVS

ULVs are best characterized using a combination of dynamic light scattering (DLS) and small angle X-ray or neutron scattering (SAXS or SANS). For example, DLS can provide information regarding the hydrodynamic radius, $R_{\rm H}$, which in addition, includes all of the water molecules attached to the ULV, and is calculated from the diffusion of ULVs using the Stokes-Einstein relation, keeping in mind that it is possible for a small molecule to have a larger hydrodynamic radius than a large molecule if it is surrounded by a greater number of solvent molecules (Nieh et al., 2004). However, the structure of ULVs is more precisely obtained through SANS (Nieh et al., 2001, 2002) or SAXS (Lesieur et al., 2000; Weiss et al., 2005). Normally, SANS (or SAXS) data are plotted as a function of scattered intensity, I, versus scattering vector, $q = (4\pi/\lambda) \sin(\theta/2)$, where λ and θ are the wavelength and the scattering angle, respectively]. The probing range of length scales thus lies between $2\pi/q_{\min}$ and $2\pi/q_{\max}$, where q_{\min} and q_{\max} are the attainable minimum and maximum q values, in the case of SANS typically between 0.003 and 0.5 Å⁻¹ (i.e., between 2000 and 10 Å). With this sensitivity, SANS is ideally suited in determining the diameter (not the hydrodynamic radius as obtained from DLS) and shell thickness of ULVs.

Figure 1.1 illustrates typical SANS data arising from a low-polydispersity ULV sample using the 30 m SANS instrument located at the National Institute of Standards and Technology (NIST, USA) Center for Neutron

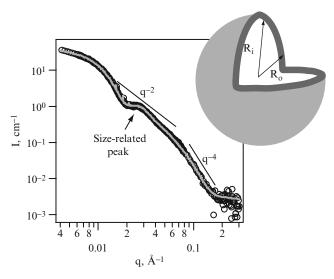


Figure 1.1 Typical SANS data of low-polydispersity ULVs (circles) and the best-fit curve (gray line) using the depicted spherical shell model.

Research (NCNR). The data are best fitted through the use of a polydisperse spherical shell model, as described in Eq. (1.1) (Feigin and Svergun, 1987) using the IGOR Pro software[®]. The data fitting procedure was developed by the NCNR (Kline, 2006).

SANS scattered intensity can be written as follows:

$$I_{\text{vesicle}}(q) = \frac{\phi_{\text{vesicle}}}{V_{\text{vesicle}}} \int_{0}^{\infty} f(r) A_{\text{o}}^{2}(qr) \, dr, \tag{1.1}$$

where ϕ_{vesicle} and V_{vesicle} are the total volume fraction of ULVs, and the total volume occupied by an individual ULV, respectively. The amplitude of the form factor (spherical shell model), $A_{\text{o}}(qr)$, is given as

$$A_{\mathrm{o}}(qr) = \frac{4\pi(\rho_{\mathrm{lipid}} - \rho_{\mathrm{solvent}})}{q^{3}} \left[\left(\sin q \frac{R_{\mathrm{i}}}{R_{\mathrm{o}}} r - \sin q r \right) - qr \left(\frac{R_{\mathrm{i}}}{R_{\mathrm{o}}} \cos q \frac{R_{\mathrm{i}}}{R_{\mathrm{o}}} r - \cos q r \right) \right]$$

$$f(r) = \frac{(p^{-2/p^2})(r/\langle R_o \rangle)^{(1-p^2)/p^2} e^{-r/(p^2\langle R_o \rangle)}}{\langle R_o \rangle \Gamma(1/p^2)},$$

where R_i , R_o , ρ_{lipid} and $\rho_{solvent}$ are the inner and outer ULV radii, and the coherent neutron scattering length densities of the lipid and the solvent, respectively. f(r) is the Schulz distribution function describing the size distribution of ULV radii and p is the polydispersity of R_o , which is defined as $\sigma/\langle R_o \rangle$, where σ^2 is the variance of R_o . $\langle R_o \rangle$ represents the average R_o . The scattering pattern from small, uniform ULVs generally exhibits the following two features when plotted on a log-log graph (Fig. 1.1):

- 1. SANS data at q less than ~0.01 (Å⁻¹) reveal the average ULV size (also known as the "Guinier" regime), while data at q greater than ~0.01 (Å⁻¹)—excluding oscillations—follow a q⁻² dependence, indicative of a planar structure (i.e., the ULV's shell). At the high q regime (q > 0.1 Å⁻¹), the intensity exhibits a q⁻⁴ dependence corresponding to the interfacial scattering from the lipid bilayer (Porod's law).
- 2. The broad peak appearing along the SANS curve ($q \sim 0.25 \text{ Å}^{-1}$ in Fig. 1.1) is a measure of ULV size, while the number of oscillations is a good indicator of the range of ULV sizes (i.e., more oscillations translate to a narrower size distribution or low polydispersity).

4. ULV STABILITY

One important characteristic of a system's suitability as a potential drug delivery carrier is its stability under variable conditions, for example, changes in concentration and/or temperature. As mentioned, although

surfactant-based self-assembled ULVs can exhibit low polydispersities (Oberdisse and Porte, 1997; Schurtenberger et al., 1985), their size is for the most part, concentration dependent, with ULV fusion and fission taking place with changes in total surfactant concentration. Table 1.1 shows that spontaneously formed ULVs are extremely stable when they are diluted at a temperature of 45 °C and exhibit polydispersities ranging from 0.15 to 0.23 (Nieh et al., 2003)—it is believed that the small decrease in ULV radii after 2 weeks is due to lipid degradation.

5. PARAMETERS AFFECTING ULVS

5.1. The path of formation

Phase diagrams of DMPC/DMPG/DHPC phospholipid mixtures have previously been constructed (Katsaras *et al.*, 2005; Nieh *et al.*, 2004; Yue *et al.*, 2005), as shown in Figure 1.2. From these phase diagrams it is clear that ULVs exist at temperatures \geq 35 °C and at lipid concentrations \leq 1.25 wt%. Moreover, it was determined that low-polydispersity ULVs could only be formed from low temperature monodisperse bicelles, whereby DMPC undergoes a gel to the liquid crystalline (L_{α}) phase transition. Importantly, it is believed that bicelles dictate ULV size (discussed in a later section)—diluting a high-concentration lipid mixture at a temperature beyond DMPC's $T_{\rm M}$ results in polydisperse ULVs (Nieh *et al.*, 2005).

5.2. Charge density

Charge density plays an important role in the formation of spontaneously formed ULVs. Figure 1.3 shows SANS data from three lipid mixtures with different charge densities, R (defined as [DMPG]/[DMPC]) of 0, 0.01, and 0.67, respectively. ULVs were found to form at R = 0.01. In the case of the neutral system, the spherical shell model was able to describe most of data except for the peak at $\sim 0.1 \text{ Å}^{-1}$, a signature of DMPC MLVs (Hui and He, 1983; Janiak *et al.*, 1976), thus implying the coexistence of ULVs and MLVs. As for the highly charged lipid mixture (R = 0.067), the bilayered micelle morphology persisted throughout the temperature range studied (Nieh *et al.*, 2002).

These results demonstrate that there is an optimal charge density for the formation of ULVs, and that the different morphologies are highly dependent on the delicate balance of interactions between membrane fluctuations and the various Coulombic repulsive, van der Waal, and hydration forces (Pozo-Navas *et al.*, 2003).

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Table 1.1 ULV $\langle R_o \rangle$ and polydispersities as a function of lipid concentration at 45 $^{\circ}$ C

Lipid concentration	1.0 wt%		0.5 wt%		
Duration	5 h	5 h	4 days	2 weeks	5 h
$\langle R_{\rm o} \rangle$ (Å) Polydispersity (p)	378 ± 20 0.23 ± 0.10	378 ± 15 0.16 ± 0.05	382 ± 25 0.15 ± 0.05	332 ± 20 0.19 ± 0.08	363 ± 15 0.22 ± 0.08

¹ wt% samples were diluted at room temperature.

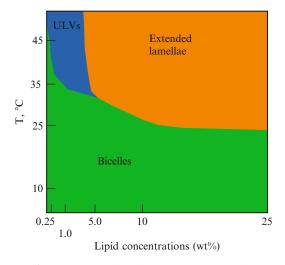


Figure 1.2 Structural phase diagram constructed by SANS.

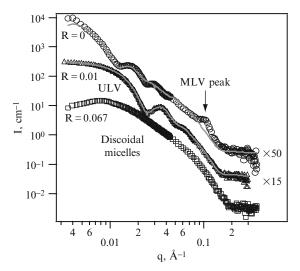


Figure 1.3 SANS data from mixtures of 0.25 wt% DMPC/DHPC/DMPG at 45 $^{\circ}$ C, and R ([DMPG]/[DMPC]) equal 0 (circles), 0.01 (triangles), and 0.067 (squares). The gray lines are best-fits to the data using the spherical shell model form factor.

5.3. The effect of long- to short-chain lipid molar ratios on morphology

The effect of Q (=[DMPC]/[DHPC]) on ULV size has been studied by Nieh *et al.* (to be published). Over a Q range between 2.5 and 4, all ULVs exhibited relatively low polydispersities (i.e., $0.23 \le p \le 0.31$), with the

Long- to short-chain lipid molar ratio (Q)	$\langle R_{\rm i} \rangle$ (Å)	Polydispersity (p)
2.5	190	0.31
3.0	168	0.28
3.5	133	0.26
4.0	117	0.23

Table 1.2 $\langle R_i \rangle$ and ULV polydispersities as a function of Q

average ULV R_i decreasing from 190 to 117 Å (Table 1.2). This Q dependence of ULV radii is believed to be highly correlated with bicelle size, from which ULVs are formed. At higher Q values, because there are insufficient amounts of DHPC coating the bicelle rim, bicelles fold into ULVs earlier, resulting in much smaller ULVs.

5.4. Initial lipid concentration

As was mentioned, concentration-independent spontaneously formed ULVs were diluted at room temperature; however, their final size was found to vary depending on the path of formation. For example, it is known that ULV size strongly depends on initial total lipid concentration at low temperatures where bicelles are present. Increasing temperature resulted in the formation of ULVs with $\langle R_i \rangle$ of \sim 180 and \sim 80 Å for total lipid concentrations of 1.0 and 0.1 wt%, respectively (Nieh *et al.*, 2008). Once formed, the size of these ULVs was not affected by further dilutions (Nieh *et al.*, 2003). An important note is that bicelle size (i.e., bicelle concentration) dictates ULV size.

5.5. Chain length of the long-chain lipid

DMPC is the most commonly used long-chain phospholipid in preparing spontaneously formed ULVs. However, the longer chain lipid DPPC or the shorter DTPC can be used instead of DMPC to form low-polydispersity ULVs. The average ULV size for Q=3.2 and 0.1 wt% lipid concentration decreased slightly as a function of increasing chain length, that is, $\langle R_i \rangle = 112, 97$, and 95 Å in the case of DTPC, DMPC, and DPPC, respectively (to be published). This dependence can be rationalized in the manner by which bicelles fold onto themselves to form ULVs (see later section).

5.6. Membrane rigidity

It is well known that cholesterol increases membrane rigidity (Boggs and Hsia, 1972; Mendelsohn, 1972). Cholesterol was used to modify the rigidity of bicelles from which highly stable ULVs can be obtained up to a cholesterol concentration of 20 mol%. Preliminary SANS data also indicates that

Table 1.3 Parameters affecting the size of self-assembled ULVs

Parameters	Effects
Path Charge density Q, long- to short-chain molar ratio Initial lipid concentration Chain length of long-chain lipid	Polydispersity Lamellarity —— ++ —
Membrane rigidity	+

The symbols "+" and "-" represent increasing or decreasing ULV size, respectively. Their numbers are an indicator of their intensity.

 $\langle R_i \rangle$ of spontaneously formed ULVs increases with increasing cholesterol content (to be published). Table 1.3 summarizes the various parameters studied. It seems that initial lipid concentration and [DMPC]/[DHPC] molar ratio have the most profound effect on ULV size, affecting $\langle R_i \rangle$ by more than 100%. However, besides the parameters listed in Table 1.3, another important factor that may affect ULV size is the solution's salinity (Yue *et al.*, 2005).

6. MECHANISM OF ULV FORMATION

There are a few theories purporting to explain the formation of spontaneously formed ULVs. These include a negative modulus of Gaussian curvature as a result of charged bilayers (Winterhalter and Helfrich, 1992), a nonzero spontaneous curvature from the unequal distribution of the two molecular species making up the inner and outer bilayer leaflets (Safran et al., 1991), a calculation based on a molecular thermodynamics model (Yuet and Blankschtein, 1996), and a kinetically trapped model of disk-like micelles transforming into vesicles (Leng et al., 2003). However, experimental support for these various theories is mostly based on particular systems, where formation mechanisms can vary greatly. For the most part, the results discussed in this chapter are best described by the model proposed by Fromherz (1983), whereby the transformation of bicelles to ULVs is driven by the line tension at the bicelle's rim (shown in Fig. 1.4).

Bicelles at low temperature are thought to have the long-chain DMPC lipid residing in their planar region and the short-chain DHPC lipid predominantly located at their rim—thus minimizing the energy penalty arising from the high curvature at the disk's rim and possible exposure of DMPC's hydrophobic chains to water. Segregation between the two lipid species is most likely the direct result of their immiscibility, as DMPC is in the gel phase and DHPC is in the L_{α} phase. Around 24 °C, DMPC's acyl

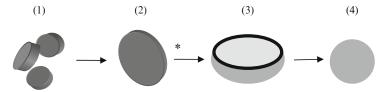


Figure 1.4 Proposed mechanism for the formation of monodisperse spontaneously formed ULVs from bicelles. For the most part, it is believed that DHPC molecules populate the bicelle's rim, while DMPC are found in the bicelle's planar region, see Fromherz (1983).

chains melt resulting in its increased miscibility with DHPC. As a result, some of the DHPC partitions into the bicelle's DMPC-rich planar region causing the rim's line tension to increase. At some point, when enough DHPC has partitioned into the bicelle's planar region, in order to prevent the bicelle's hydrophobic core from becoming exposed to water, the bicelles fuse forming larger bicelles. At some point (yet to be understood), the larger bicelles begin to fold, at first forming a bowl and eventually a hollow sphere (ULV).

The proposed model suggests that the ULV size-determining stage is when the larger bicelles begin to fold. This implies that a more flexible membrane should yield smaller ULVs consistent with what was observed in the case of cholesterol-doped systems. However, membrane flexibility is not the only factor influencing ULV size. Another key factor is bicelle stability, whereby more stable bicelles can have more time to interact and coalesce with neighboring bicelles. This is reflected by the fact that larger ULVs were formed at lower Q values, as bicelles are more stable with higher amounts of DHPC. Nevertheless, the fact that different long-chain lipids resulted in a small decrease in ULV size—as their hydrocarbon chain length was increased (i.e., DTPC, DMPC, and DPPC)—can be rationalized as follows: Longer hydrocarbon chains translate into stiffer bilayers and higher transition temperatures stabilizing the bicelle morphology. On the other hand, in the case of thicker bilayers (i.e., longer chain lipids), more DHPC is required to stabilize the bicelles; therefore, for a given concentration of DHPC the bicelles cannot grow as large and fold into small ULVs. It therefore seems that these competing effects practically cancel each other out, resulting in no dramatic change to the size of ULVs.



7. ENCAPSULATION AND CONTROLLED RELEASE MECHANISM OF SPONTANEOUSLY FORMED ULVS

The encapsulation and leakage properties of spontaneously formed ULVs were studied using fluorescence spectroscopy (Nieh *et al.*, 2008). Two ULV mixtures (0.2 and 1.0 wt%) were prepared at 4 °C in an aqueous

solution containing 12.5 mM of the fluorescent probe 8-aminonaphthalene-1,3,8-trissulfonic disodium salt (ANTS), and 45 mM of the fluorescence quencher p-xylene-bis-pyridinium bromide (DPX). If both the fluorescent probe and quencher are in close proximity (i.e., confined within an individual ULV), there is practically no fluorescence. After encapsulation, freely floating fluorescent probes and quenchers were removed from the solution at 45 °C using a PD-10 size-exclusion chromatography (SEC) column containing Sephadex TM G-25. Triton X-100, an agent commonly used to compromise vesicle structure was added to the eluted ULVs, forcing them to release their contents and the resultant fluorescence was monitored. When ULVs leak or break apart—reducing the probability of the quencher interacting with the fluorescent probe—fluorescence intensity dramatically increases. Figure 1.5 shows the fluorescence response of 1 wt% ULVs at 10 and 45 °C upon the addition of Triton X-100. From the 45 °C data it is clear that ULVs (as determined by SANS) encapsulate both fluorescent probe and quencher; this is not, however, the case for bicelles (10 °C).

The 0.2-wt% ULV sample at 45 °C (Fig. 1.6) behaves in a similar manner (Fig. 1.5). However, unlike the 1 wt% sample, some degree of encapsulation is retained, even at 10 °C. This result is supported by SANS data, whereby it was observed that at low lipid concentrations ULV do not form bilayered micelles. Instead, they deform into ellipsoidal vesicles (Nieh et al., 2005), thus maintaining a certain degree of encapsulating capability.

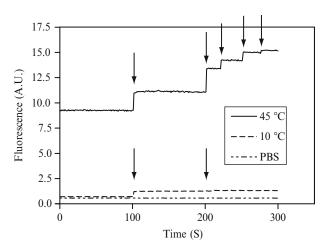


Figure 1.5 Fluorescence response of a 1.0 wt% DMPC/DHPC/DMPG mixture at 45 °C (solid line) and 10 °C (dashed line), and PBS buffer only (broken line). The arrows represent the addition of Triton X-100. Increase in fluorescence intensity is the result of ULVs (45 °C) being compromised, thus releasing fluorescent probe and quencher molecules. For further details, see Nieh *et al.* (2008).

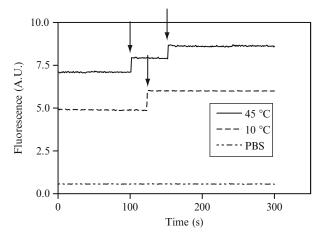


Figure 1.6 Fluorescent response of a 0.2 wt% DMPC/DHPC/DMPG mixture at 45 °C (solid line) and 10 °C (dashed line), and PBS buffer only (broken line). The arrows represent the addition of Triton X-100. Increase in fluorescence intensity is due to ULVs (45 °C) or ellipsoidal vesicles (10 °C) being compromised, thus releasing fluorescent probe and quencher molecules. For further details see Nieh *et al.* (2008).

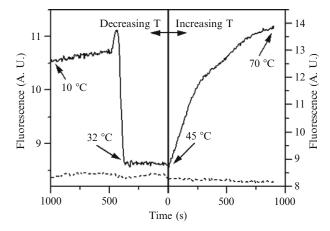


Figure 1.7 Fluorescence response of 1.0 wt% ULVs (solid line) and PBS buffer only (broken line), upon heating and cooling. Two ULV samples were prepared at 45 $^{\circ}$ C (0 s), one was cooled, while the other was heated.

It is also known that self-assembled ULVs composed of DMPC/DHPC/DMPG exhibit two temperature-dependent release mechanisms. Figure 1.7 shows that between 32 and 45 °C, ULVs are highly stable. However, beyond 45 °C they begin to leak and continue to do so at temperatures up to 70 °C, albeit at a different rate. On the other hand, at a temperature

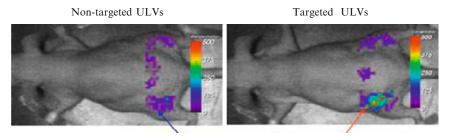


Figure 1.8 Imaging payloads delivered to a xenograft tumor using antibody-functionalized ULVs loaded with Gd, Cy5.5, and the C225 antibody. The Cy5.5 signal is predominant in the tumor where functionalized ULVs were used.

below 32 °C, ULVs transform into bicelles, releasing their contents. At elevated temperatures, it is thought that ULVs begin to leak at an increasing rate because of lipid flip-flop taking place between the inner and outer bilayer leaflets.

8. APPLICATION

Recently, spontaneously formed ULVs have been reformulated to target and image disease (Abulrob et al. 2009). The ULVs were modified as follows: (a) functionalized PEGylated lipids (i.e., distearoyl PC-polyethylene glycol (PEG)-maleimide) was incorporated, onto which a targeting molecule (i.e., C225 single domain antibody) was attached; (b) DMPC was replaced with a magnetic resonance imaging (MRI) contrast agent [i.e., gadolinium (Gd)-diethylenetriamine pentaacetic acid (DTPA)-2-benzoxazolinone (BOA)]; and (c) di-18:1 dodecanylamine phosphatidylethanolamine was added to conjugate the near-infrared probe, Cy 5.5.

For the *in vivo* study, the human glioblastoma cell line (U87MG) that expresses the epidermal growth factor receptor (EGFR) was injected into the flank of nude mice and allowed to develop a tumor over a period of 10 days. Disease targeted and nontargeted ULVs were then injected into animals, which were imaged 24 h after injection. Significant accumulation of Cy5.5 in the xenograft tumor was detected only in the case of the targeted ULV formulation (Fig. 1.8).

9. CONCLUDING REMARKS

Treatment of disease can involve surgery and/or therapies, including radiation, chemo and hormonal and biological therapies. In the course of these treatments, healthy tissues can be damaged, resulting in unwanted side

effects. However, the use of drugs specifically targeted to a disease can minimize the toxic side effects associated with many conventional therapies (e.g., chemotherapy). Low polydispersity, spontaneously formed ULVs show great promise in enhancing the efficacy of various medical imaging techniques (e.g., MRI and positron emission tomography) and drug treatments (e.g., cancers and diseases of the brain). The features that make them attractive for commercialization are as follows: (1) they are inexpensive, made up exclusively of low-cost phospholipids; (2) their size and polydispersity can be controlled; (3) they are highly stable, providing long shelf-life and extended circulation half-lives when inserted into the body; and (4) the ULV preparation is easily adaptable to industrial scale production. The latter two features are distinct advantages over lipid-based ULVs produced by traditional extrusion and sonication methods. Preliminary *in vivo* experiments show that these ULVs can be fabricated to both target and image diseased tissues.

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